

FlexiLogics®-FL005

Low Cost High Performance PLC



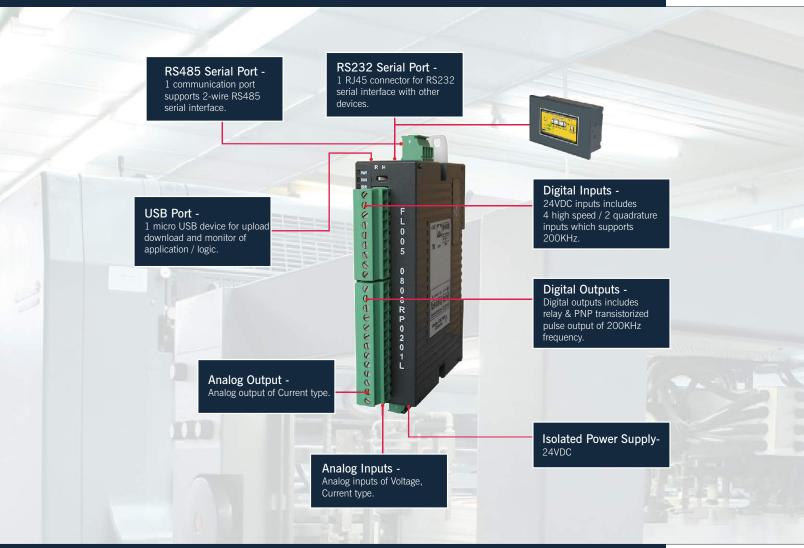
FL005 (Slim Case Series)

Salient Features

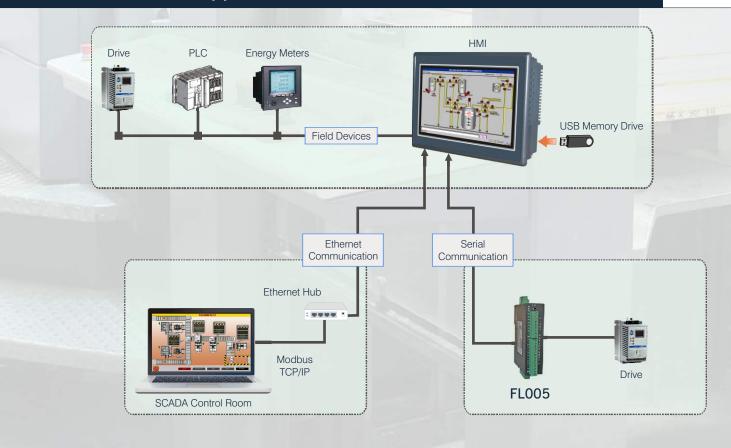
- DIN rail / Back panel mounted slim PLC
- Transistor or Relay outputs
- 32 Bit RISC processor
- Built-in RTC
- DC inputs, DC Outputs
- Analog Inputs (Voltage, Current)
- Analog Output (Current)
- Support for High Speed Counters / Quaduature
 (up to 200 KHz) and Timers

- High Speed PWM output (200 KHz)
- Up-to 2 Serial Ports. Support for various PLC protocols
- 1 USB Device Port
- DC powered units (24 V DC)
- Simple Ladder programming using Windows® based software
- Support for LD, FBD, ST, SFC, IL type IEC61131-3 programming languages
- CE, UL Class1 Div2 approved

Model Description

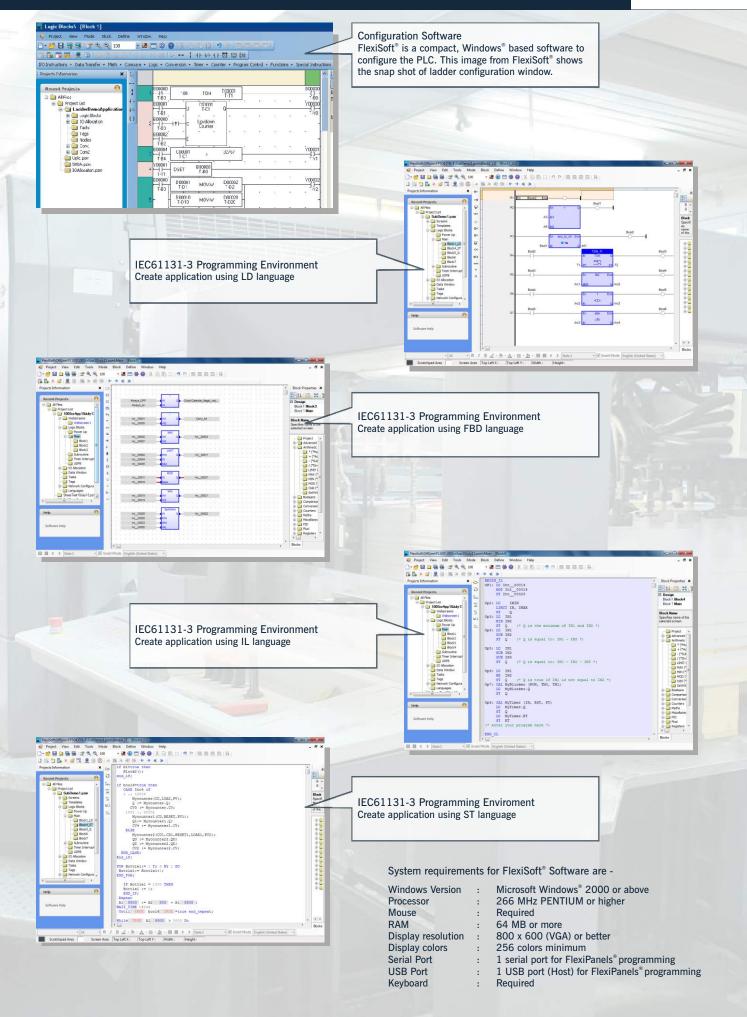


PLC Based Control Application



Model Comparison

Model		FL005-0604P	FL005-0604N	FL005-0808P	FL005-0808N	FL005-0808RP	FL005-0808P0201L	FL005-0808N0201L	FL005-0808RP0201L
Power	Rated Power	24VDC	24VDC	24VDC	24VDC	24VDC	24VDC	24VDC	24VDC
Supply	Isolation	1KV	1KV	1KV	1KV	1KV	1KV	1KV	1KV
	Input Signal	DC Input Bi-directional	DC Input Bi-directional	DC Input Bi-directional	DC Input Bi-directional	DC Input Bi-directional	DC Input Bi-directional	DC Input Bi-directional	DC Input Bi-directional
	Total Channels	6	6	8	8	8	8	8	8
Digital	High Speed Channels	4	4	4	4	4	4	4	4
Inputs	Isolation	1KV Min	1KV Min	1KV Min	1KV Min	1KV Min	1KV Min	1KV Min	1KV Min
	High Speed Inputs	2	2	2	2	2	2	2	2
	Quadrature Inputs	2	2	2	2	2	2	2	2
	Max. HSC frequency	200KHz each	200KHz each	200KHz each	200KHz each	200KHz each	200KHz each	200KHz each	200KHz each
	Total Channels	5	5	8	8	8	8	8	8
	Output Type	PNP	NPN	PNP	NPN	6 Relay, 2 PNP	PNP	NPN	6 Relay, 2 PNP
	Isolation	1KV Min	1KV Min	1KV Min	1KV Min	1KV Min	1KV Min	1KV Min	1KV Min
	Maximum Relay contact current	-	-	-	-	2A at 24VDC 2A at 230VAC	-	-	2A at 24VDC 2A at 230VAC
Digital Outputs						5A/common			5A/common
Outputs	High Speed Outputs	1	1	2	2	2	2	2	2
	Max pulse output frequency	200KHZ	200KHZ	200KHZ each					
	Maximum transistor output current	0.25A at 24VDC	0.3A at 24VDC	0.25A at 24VDC	0.3A at 24VDC	0.25A at 24VDC	0.25A at 24VDC	0.3A at 24VDC	0.25A at 24VDC
	Channels	-	-	-	-	-	2	2	2
Analog	Resolution	-	-	-	-	-	16-bit	16-bit	16-bit
Inputs	mA	-		-	-	-	0 to 20 mA, 4 to 20 mA	0 to 20 mA, 4 to 20 mA	0 to 20 mA, 4 to 20 mA
	V	-	-	-	-	-	0 to 10 VDC, 0 to 5 VDC	0 to 10 VDC, 0 to 5 VDC	0 to 10 VDC, 0 to 5 VD
	Channels	-	-	-	-	-	1	1	1
Analog Output	Resolution	-	-	-	-	-	12-bit	12-bit	12-bit
	mA	-	-	-	-	-	4 to 20 mA	4 to 20 mA	4 to 20 mA
	Serial	1	1	2	2	2	2	2	2
Comm.	Туре	-	-	one 3.81 pitch PBT RS 485 (2-wire)					
Ports		One RJ45 RS232	one RJ45 RS232	one RJ45 RS232	one RJ45 RS232	one RJ45 RS232	one RJ45 RS232	one RJ45 RS232	one RJ45 RS232
	USB	1	1	1	1	1	1	1	1
	Туре	USB Micro (Device)	USB Micro (Device)	USB Micro (Device)	USB Micro (Device)	USB Micro (Device)	USB Micro (Device)	USB Micro (Device)	USB Micro (Device)
Expansio	n Connectivity	NA	NA	NA	NA	NA	NA	NA	NA
RTC		No	No	Yes	Yes	Yes	Yes	Yes	Yes
Dimensions		Fig. A	Fig. A	Fig. A	Fig. A	Fig. A	Fig. A	Fig. A	Fig. A
Certification CE & U		CE & UL Class1 Div 2	CE & UL Class1 Div 2	CE & UL Class1 Div 2	CE & UL Class1 Div 2	CE & UL Class1 Div 2	CE & UL Class1 Div 2	CE & UL Class1 Div 2	CE & UL Class1 Div 2



Software Features

Comprehensive Instructions supported in FlexiLogics®:

Native Ladder Instructions -

Some of the supported Instructions in FlexiLogics® are listed below :

Instructions such as ADD, Subtract, Multiply and Divide. These instructions could be Single word or Double word, signed or unsigned format.

2. Data compare Instructions such as Less than, Greater than, Equal to, Less than or Equal to, Greater than or Equal to etc. are supported.

3. Data Transfer Instructions

Data transfer instructions supports word and double word operands, Multiplexer / demultiplexer instructions.

Data conversion such as hex to ASCII, ASCII to hex, Binary, BCD, 2's Compliment, 7 segment etc. are possible.

Rotate left, Rotate Right, Shift Left, Shift Right for word / double word.

6. I/O Instructions Normally Open / Normally Closed contacts, positive pulse contact, negative pulse contact, Leading / Falling edge etc. are implemented.

7. Immediate I/O instruction This instruction can be used to sample instantaneous physical inputs and outputs in PLC ladder.

8. Set / Reset Coil / Bit / Register Set / Reset Instructions are supported.

9. Program Control

FlexiLogics® also support subroutine call, MCS / MCR, JCS / JCR, Enable / Disable Interrupts and step sequence instructions.

The function instructions like Moving average, Digital filter, Function generator, PID, Encode / Decode, Min / Max / Average Value, Lower / Upper Limit, Flip Flop are also supported.

11. High speed input and PWM Output FlexiLogics base module supports 2 high speed inputs up-to 200KHz. User can define 2 inputs of the base module (IP1 and IP3) for High speed application. The base module also supports PWM output up-to 100KHz.

Some of the supported IEC 61131-3 instructions are listed below:

1. Advanced-

Instructions such as Alarm_A, Alarm_M, Average, Derivate, Hyster ,RAMP etc .are supported.

Instructions such as Multiply .Divide, Addition Substraction, MOD etc .are supported.

Boolean And, F TRIG, OR, FlipFlop, R TRIG, XOR etc .are supported.

4. Comparisons-Less than ,Less or equal, Is not equal ,Greater than etc. are supported.

Conversions such as Any to bool, Any to dint, Any to int, Any to real etc. are possible.

CTD(Down Counter) ,CTU(UP Counter), TUD(Up-Down Counter), CTDr(Down counter with rising edge detection) ,CTUDr(UP/DOWN counter with rising edge detection) are supported.

7. Maths-

Abs, modR, root trunc.

8. Miscellaneous-

ActiveRTSwitch, EnableEvents are supported instructions.

9. PID-PID instruction is supported.

10. Registers-And_mask, Hibyte, Hiword, Lobyte etc.

11. Selectors-

MUX, SEL, MUX4, MUX8.

12. Standard-

Instructions such as 1, DEC, INC, Neg etc are supported.

Timers-Blink, PLS, TMD, TMU, TOF, TON etc. instructions are supported

14. Strings-Instructions such as ASCII, CONCAT, AtoH, Char, Mlen etc. are supported.

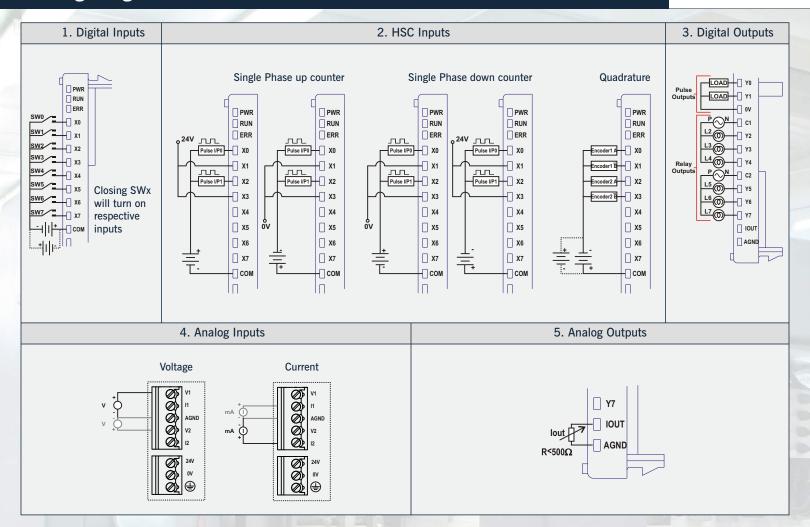
General Specifications

	Functional			
	Program Capacity	33K Steps		
	Total Program Memory	288KB (Application + Ladder)		
	Execution Speed	60.0 ns / contact		
		240.01 ns/coil		
		373.35 ns/16 bit transfer		
		366.68 ns/16 bit signed addition		
	Clock-Calendar	Year, month, day, hour, minute, second, & Day of the week		

Environmental		
Temperature	0 to 60° C (operating), -20 to 85° C (storage)	
Humidity	10 to 90 % non condensing	
Vibration immunity	IEC60068-2-6	
Shock immunity	IEC60068-2-27	
Dimensions (mm)	100mm(H) X 26mm(W) X 70mm(D)	
Weight (Approx.)	150 gms.	
Isolation	Isolation between communication ports, power and I/O is 500 V DC for 1 Min.	

EMI/EMC	
Immunity to ESD	as per IEC61000-4-2
Immunity to Fast Transients	as per IEC61000-4-4
Immunity to Radiated electromagnetic field	as per IEC61000-4-3
Immunity to	
Conducted disturbances	as per IEC61000-4-6
Surge	as per IEC61000-4-5
Radiated emission	as per EN55011

Wiring Diagram (Slim Case Series)

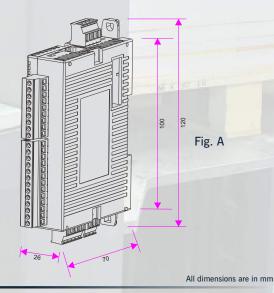


Protocols Supported for

Driver	FL005
ABB PLCs	✓
Allen Bradley DF1	✓
Aromat FP Series	✓
Baldor	✓
Danfoss Drive	✓
Delta PLCs	✓
FlexiLogics Slave Driver	✓
GE SNP	✓
GE SNP- X	✓
Idec PLCs	✓
LG Master K Series PLC	✓
LG Master K 300S	✓
Mitsubishi FX	✓

Driver	FL005
Mitsubishi Q Series PLCs (Serial)	✓
Modbus ASCII (Unit as Master)	✓
Modbus RTU (Unit as Master)	✓
Modbus RTU (Unit as Slave)	✓
Serial monitor	✓
Serial Printer	✓
Toshiba (Link Port) Series PLCs	✓
Toshiba Inverters PLCs	✓
Toshiba T Series	✓
TriPLC	✓
Twido PLCs	✓
Unitelway PLCs	✓
Universal Serial Driver(ASCII)	✓

Dimensions



Please contact factory for more information. We welcome an opportunity to develop new, custom drivers and customized units.



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